



## Extrusion Lubrication Application Questionnaire

Please return the answered questionnaire to following fax number:  
+ 49 (0)831 5618 495 Thank you in advance

### General Questions:

1. Customer name:
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2. Number of presses, including press force and pressed billet diameter:
<hr/> <hr/>
3. Typical products:
<hr/> <hr/> <hr/>
4. Typical alloys (xxxx):
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### Questions regarding Lubricants:

5. Which lubricant is used for coating the billet?
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6. Is the lubricant applied manually or mechanically?
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7. Is the same method been used for all presses?


Questions regarding the billet:

8. Is the billet cut to length before or after preheating?


9. Is the billet coated before or after preheating?


10. Is every billet being coated?


Questions regarding the press:

11. Is the dummy block being coated?


12. If yes, describe process, lubricant and frequency:




Questions regarding the log shear:

13. Is the log shear being coated?

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14. If yes, describe process, lubricant and frequency:

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Questions regarding the butt shear:

15. Is the butt shear being coated?

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16. If yes, describe process, lubricant and frequency:

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Questions regarding the die:

17. Which method is used to protect the die against rust after cleaning?

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18. Do you use multi-layer dies? If yes, which lubricant is used between the layers?

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